

Work Order ID 69652



Page 1

Monday, May 16, 2011 8:54:49 AM

Item ID: D350-578-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

654

Start Date: 5/16/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

R

Date: 11-05-14

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

Subos/zz

QC4 BG 11-8-18 (6)

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/8/19 (6)

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Subos/zz

(46)

Work Order ID 69652

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Monday, May 16, 2011 8:54:50 AM

Item ID: D350-578-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 5/16/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PHP 011 □ Location: <i>Rev A</i>	D350-578-							
190 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

11/8/22

11/8/23

MF
11-08-22

Picklist Print

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Work Order ID: 69652

Parent Item: D350-578-011

Parent Item Name: Bearpaw



Start Date: 5/16/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-17A		Purchased	No			160	Each	614.0000	12	96-72			
---------	--	-----------	----	--	--	-----	------	----------	----	-------	--	--	--

5-16 Bolt



Location Loc Qty Loc Code

ST358	300	
116419	0	
116704	0	
117514	200	
117619	100	

ST359	314	
116419	14	
116704	300	

D2182B		Manufactured	No			160	f	278.2748	2.5	72-28			
--------	--	--------------	----	--	--	-----	---	----------	-----	-------	--	--	--

Rubber Cushion



Location Loc Qty Loc Code

ST410	278.27477	
66063	278.27477	

→ messes
Jul 05/22

Radius Block		Manufactured	No			160	Each	443.0000	12	96-72			
--------------	--	--------------	----	--	--	-----	------	----------	----	-------	--	--	--



Location Loc Qty Loc Code

ST010	443	
67578	204	
68937	4	
68942	235	

11/18/19

Picklist Print

Monday, May 16, 2011 8:54:56 AM

Page 2

Work Order ID: 69652

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 5/16/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

D2432

Manufactured No

160 Each

0.0000 2

206 (24") Bearpaw

Manufactured No

160 Each

132.0000 6

D2438

Clamp

Location

Loc Qty

Loc Code

ST456

132

67830

51

68673

81

D2529

Manufactured No

160 Each

399.0000 12

Washer

Location

Loc Qty

Loc Code

ST016

399

66953

399

MS21042L4

Purchased No

160 Each

4,957.000 12

Nut

Location

Loc Qty

Loc Code

ST300

4957

114718

2

116823

1155

117441

3000

117601

800

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Shop Packet Print

Page 2

Picklist Print

Monday, May 16, 2011 8:54:57 AM

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Work Order ID: 69652

Parent Item: D350-578-011

Parent Item Name: Bearpaw



Start Date: 5/16/2011

Required Date: 5/20/2011

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0463J

Purchased

No

160

Each

4,193.000

24

192144



Washer



M118384

11/8/95/60

5
t6

Location

Loc Qty

Loc Code

FP-B

8

116805

8

ST298

4185

116805

0

117065

23

117291

1462

117460

1600

117591

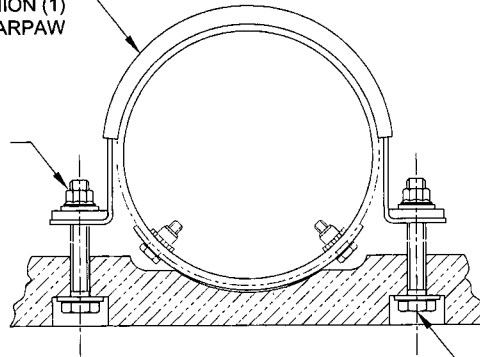
1000

117677

100

D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



REFERENCE ONLY

ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A
Figure 4 – Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: F

Date: 08.08.28